

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	1 / 24

Thin-Film-Transistor LCD Module
Model: GVTW70TPAD2R0

Acceptance

Solomon Goldentek Display Corp.
NO. 18 Ta-Yeh St., Ta-Fa Industrial Park, Ta-Liao
Hsiang, Kaohsiung Hsien 831, TAIWAN , R.O.C.
 FAX: 886-7-7886800

Approved and Checked by

Approved by	Checked by		Made by
			

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	2 / 24

Revise Records

Rev.	Date	Contents	Written	Approved
A	2014/04/02	Preliminary Specification	Aron Jau	Nomo Wang

Special Notes

Note1.	
Note2.	
Note3.	
Note4.	
Note5.	

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	3 / 24

Contents

1. General Description and Features	4
2. Mechanical Information	4
3. Electrical Specifications	5
4. Optical Characteristics	10
5. I/O Terminal	13
6. Display color and Input Data	16
7. Touch Screen Panel Specifications	17
8. Reliability Condition	19
9. Dimensional Outlines	20
10. Incoming Inspection Standards	21

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	4 / 24

1. General Description and Features

GVTW70TPAD2R0 is a transmissive type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit, Touch panel and a back-light unit. Graphics and texts can be displayed on a WVGA 800 (W) x RGB x 480 (H) dots (16:9 aspect ratio) with 262,144 colors by supplying 18 bits data signal (6bits/each color). The following table described the features of GVTW70TPAD2R0.

1.1 Features

- Transmissive and back-light with 30 LEDs are available.
- TN (Twisted Nematic) mode.
- Digital RGB (6bits/each color) data transfer.
- Data enable mode.
- 4-wire Touch Panel
- ROHS Compliance

1.2 LCD Module

Item	Specification	Unit
Screen Size	7.0 inches	Diagonal
Display Resolution	800 (H) x 480 (V)	Pixel
Active Area	152.4 (H) x 91.44 (V)	mm
Outline Dimension	166.6 (H) x 109.4 (V) x 11.25 (T)	mm
Display Mode	Normally white mode/ Transmissive	--
Pixel Arrangement	R,G,B Vertical Stripe	--
Pixel Size	0.1905 x 0.1905	mm
Surface Treatment	Anti-Glare and Hard Coating(3H)	
Display Color	262K	--
Viewing Direction	6 o'clock (Gray inversion)	--
Input Interface	Digital RGB (6bits/each color) Data Transfer	--

2. Mechanical Information

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	--	166.6	--	mm	
	Vertical (V)	--	109.4	--	mm	
	Thickness (T)	--	11.25	--	mm	(1)
Weight		--	(220)	--	g	--

Note (1) Not Include Component. Refer to the Outline Dimension Drawing as attached.

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	5 / 24

3. Electrical Specifications

3.1 Absolute Max. Ratings

3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

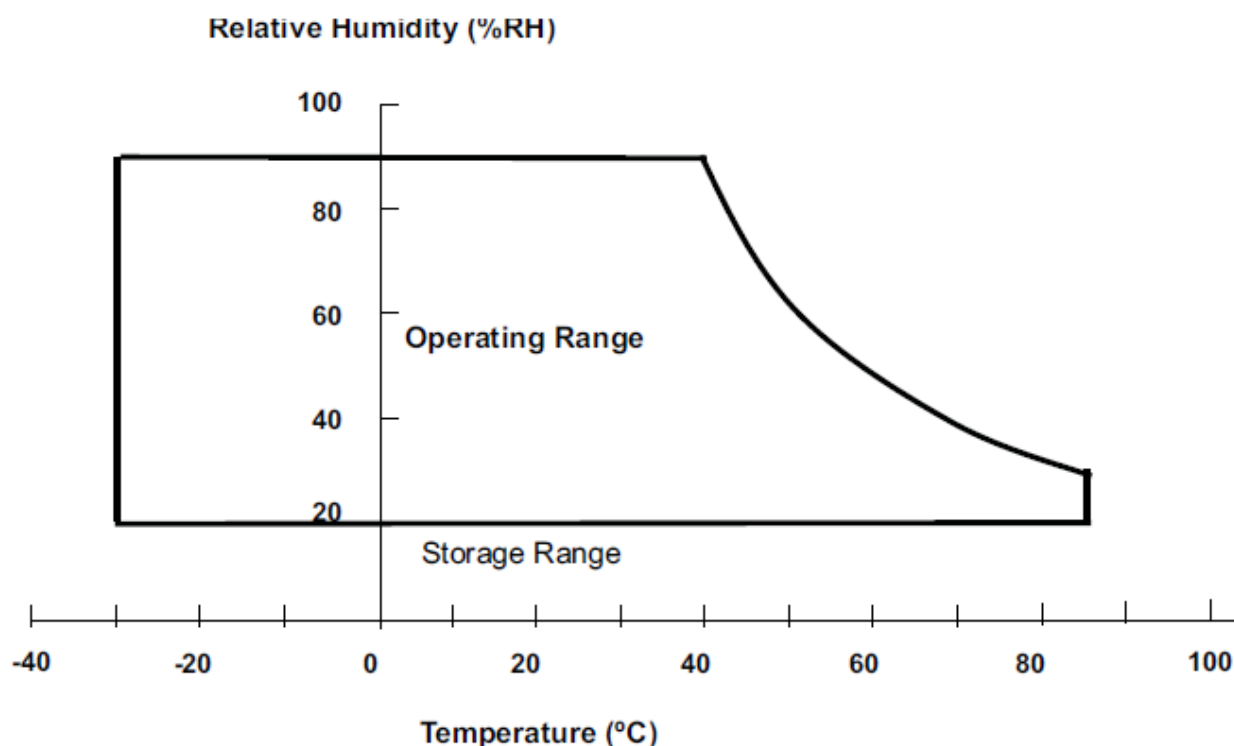
(Ta=25±2°C, V_{SS}=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T _{STG}	-30	85	°C	(1)
Operating temperature	T _{OPR}	-30	85	°C	(1,2,3)

Note (1) 90 % RH Max. (40 °C ≥ Ta). Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

Note (2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guarantied at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	6 / 24

3.1.2 Electrical Absolute Maximum Ratings

3.1.2.1 TFT-LCD Module

(V_{SS}=GND=0)

Parameter	Symbol	Min.	Max.	Unit	Remark
Power supply voltage	V _{CC}	-0.3	4.3	V	

3.1.2.2 Backlight Unit

(V_{SS}=GND=0)

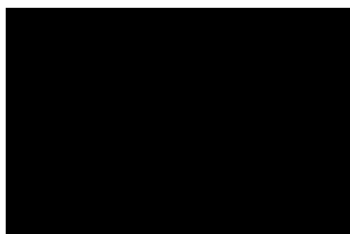
Parameter	Symbol	Min.	Max.	Unit	Remark
Current of Backlight Unit	I _B	--	250	mA	
Voltage of Backlight Unit	V _B	--	15	V	

3.1.3 DC Electrical Characteristics of the TFT LCD

(Ta=25±2°C, V_{SS}=GND=0)

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply		V _{CC}	3.0	3.3	3.6	V	
Input Voltage for logic	H Level	V _{IH}	0.7xV _{CC}	-	V _{CC}	V	
	L Level	V _{IL}	0	-	0.3xV _{CC}	V	
Power Supply current		I _{CC}	-	190	250	mA	Note 1

Note1: f_v =60Hz , Ta=25°C , Display pattern : Black pattern



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	7 / 24

3.2 AC Timing Characteristic of The LCD

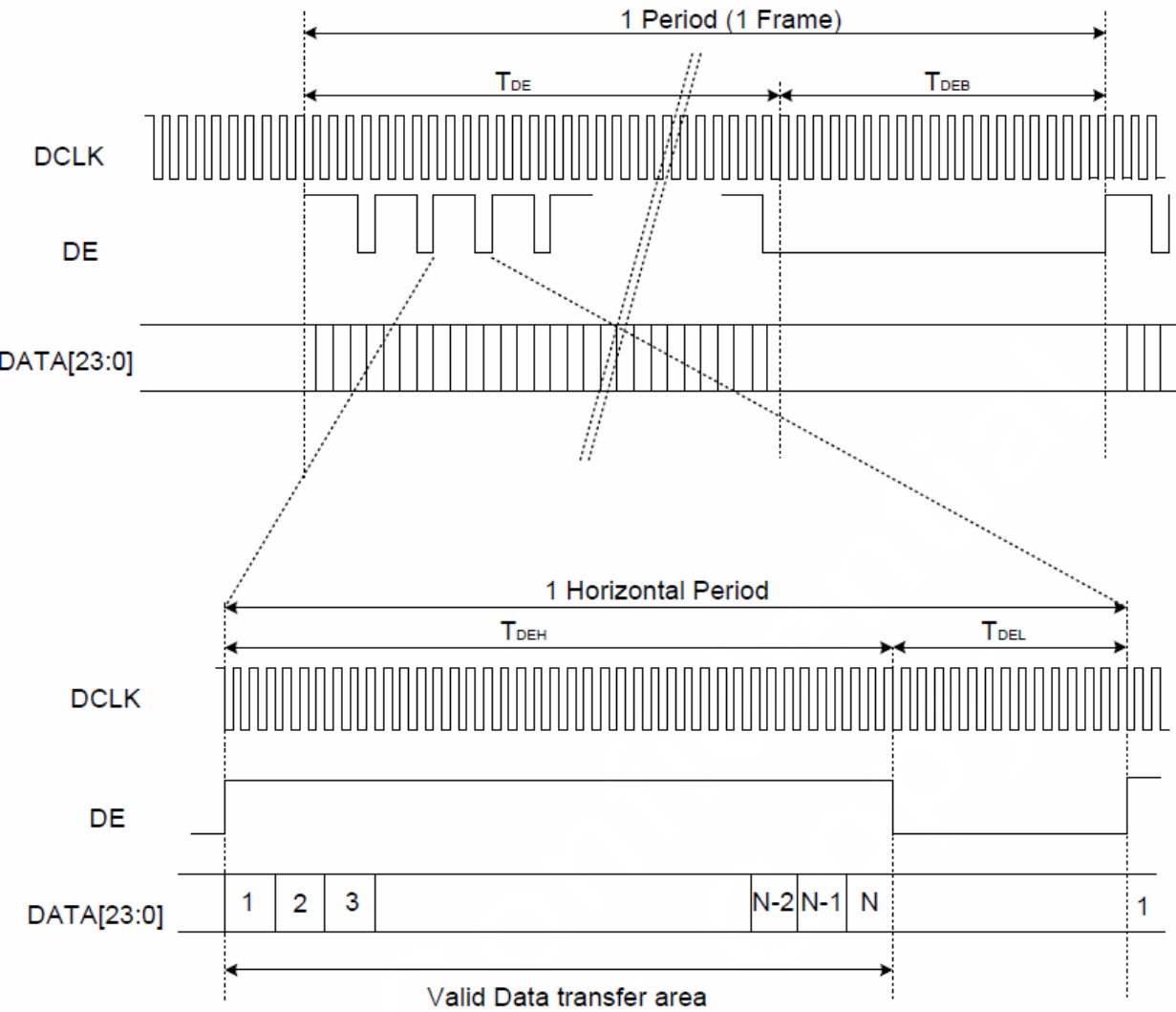
3.2.1 Timing Condition (DE only mode)

Signal	Parameter	Symbol	Min.	Typ.	Max.	Unit.	Remark
DCLK	CLK frequency	F _{CPH}	29.4	33.26	42.48	MHz	
	CLK period	T _{CPH}	-	30.06	-	ns	
	CLK pulse duty	T _{CWH}	40	50	60	%	
DE	DE period	T _{DEH} +T _{DEL}	1000	1056	1200	T _{CPH}	
	DE pulse width	T _{DEH}	-	800	-	T _{CPH}	
	DE frame blanking	T _{DEB}	10	45	110	T _{DEH} +T _{DEL}	
	DE frame width	T _{DE}	-	480	-	T _{DEH} +T _{DEL}	
	DE setup time	T _{esu}	6	-	-	ns	
Data	Data setup time	T _{dsu}	6	-	-	ns	
	Data hold time	T _{dhd}	6	-	-	ns	

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	8 / 24

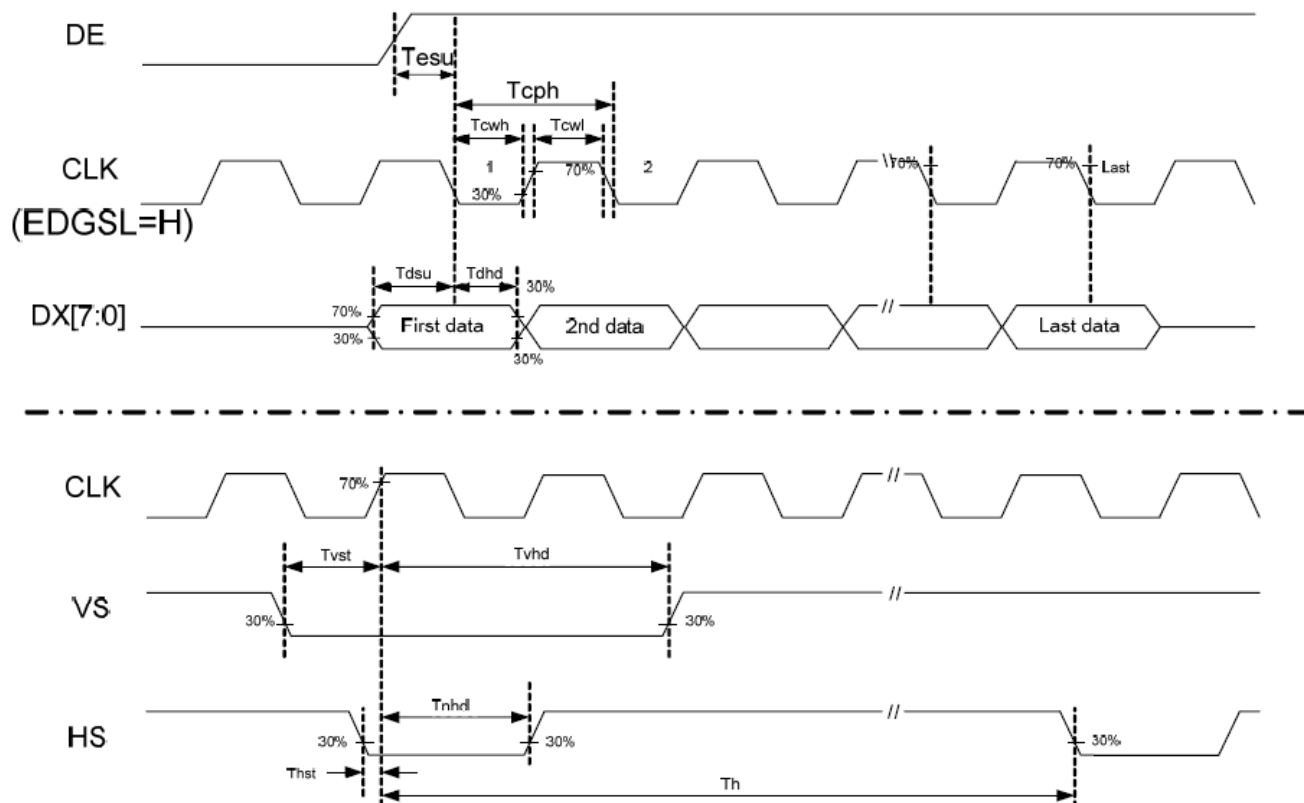
3.2.2 Timing Characteristic

3.2.2.1 DE and RGB Data Input Timing



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	9 / 24

3.2.2.2 Clock and Data input waveforms



3.3 Back-Light Unit

The Back-light system is an edge-lighting type with 30 white LED (Light Emitting Diode)s. The characteristics of 30 white LEDs are shown in the following tables.

(Ta= Room Temp)

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Forward Voltage	VB	(9.3)	(9.9)	(10.5)	V	
Forward Current	IB	-	200	-	mA	(1)
Power Consumption	P _{BL}	-	1980	-	mW	(2)
LED Life time	-	(40000)	-	-	hr	(3)

Note (1) LEDs in 3 series x 10 parallel type.

(2) Where IB = 200mA, VB = 9.9, P_{BL} = VB × IB

(3) The environmental conducted under ambient air flow ,at Ta=25±2°C, 60%RH±5%

Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	10 / 24

4. Optical Characteristics

4.1 Optical characteristic of the LCD

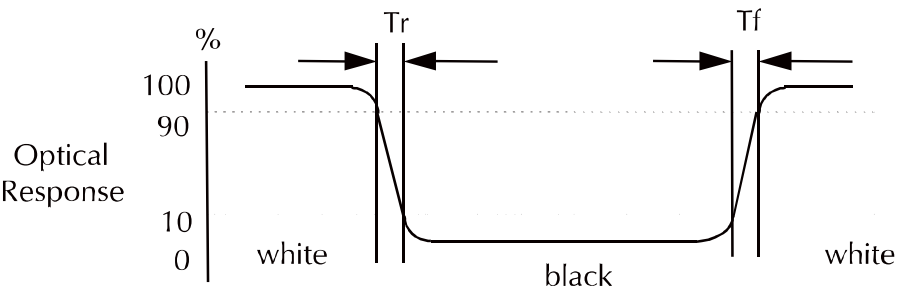
The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods.

Measuring equipment: BM-7A

Item		Symbol	Condition	Min	Type	Max	Unit	Note
Brightness		B		320	400	--	cd/m ²	
Response time		T _r	$\theta=0^\circ$	-	5	10	ms	.
		T _f		--	15	20	ms	
Contrast ratio		CR	At optimized viewing angle	350	400	--	--	
Luminance Uniformity		ΔL		70	75		%	
Color Chromaticity (CIE 1931)	White	W _x	$\theta=0^\circ$ Normal Viewing Angle	0.260	0.310	0.360	--	BM-7A
		W _y		0.280	0.330	0.380		
Viewing Angle (6H)	Hor.	θ_R	CR $\geq$ 10	55	65	--	Degree	
		θ_L		55	65	--		
	Ver.	θ_U		45	55	--		
		θ_D		55	65	--		

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	11 / 24

- a. Test equipment setup
- After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.
- b. Definition of response time: Tr and Tf
- The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



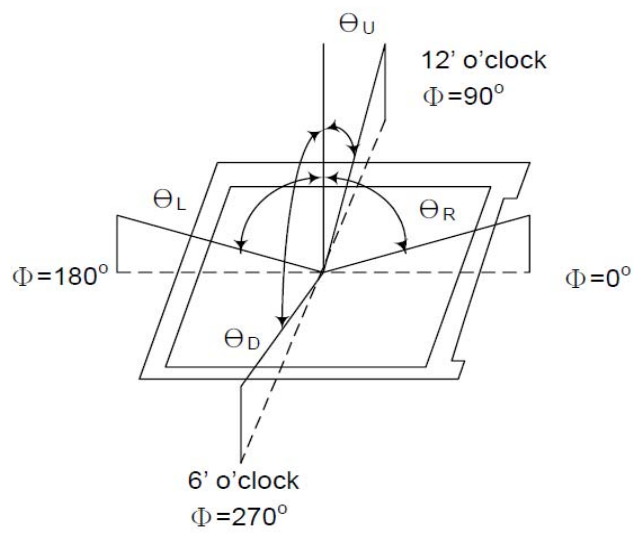
- c. Definition of contrast ratio:
- Brightness measured when LCD is at "white state"

Contrast Ratio (CR) =

Brightness measured when LCD is at "black state"
- d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	12 / 24

e. View Angle



f. Definition of Luminance of White: Luminance of white at the center points

Light Source of Back-Light Unit	LED Type
---------------------------------	----------

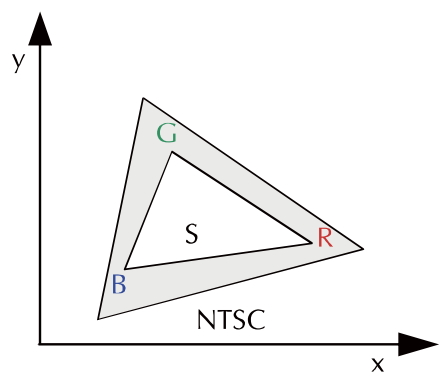
g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 9-points}}{\text{Max. luminance of white among 9-points}} \times 100\%$$

h. The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

Color Gamut : NTSC(%) = (RGB Triangle Area / NTSC Triangle Area) x 100



Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	13 / 24

5. I/O Terminal

5.1 Pin Assignment (connector Part No: JAE FA5B040HP1 or equivalent.)

Pin No.	Symbol	I/O	Function	Remark
1	VCC	P	Power Supply +3.3V	
2	VCC	P	Power Supply +3.3V	
3	VCC	P	Power Supply +3.3V	
4	VCC	P	Power Supply +3.3V	
5	NC	-	NO Connect	
6	DE	I	Data Enable signal	
7	VSS	P	Ground	
8	NC	-	NO Connect	
9	VSS	P	Ground	
10	NC	-	NO Connect	
11	VSS	P	Ground	
12	B5	I	Blue data signal (MSB)	
13	B4	I	Blue data signal	
14	B3	I	Blue data signal	
15	VSS	P	Ground	
16	B2	I	Blue data signal	
17	B1	I	Blue data signal	
18	B0	I	Blue data signal (LSB)	
19	VSS	P	Ground	
20	G5	I	Green data signal (MSB)	
21	G4	I	Green data signal	
22	G3	I	Green data signal	
23	VSS	P	Ground	
24	G2	I	Green data signal	
25	G1	I	Green data signal	
26	G0	I	Green data signal (LSB)	
27	VSS	P	Ground	
28	R5	I	Red data signal (MSB)	
29	R4	I	Red data signal	
30	R3	I	Red data signal	
31	VSS	P	Ground	
32	R2	I	Red data signal	
33	R1	I	Red data signal	
34	R0	I	Red data signal (LSB)	
35	NC	-	NO Connect	

Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	14 / 24

36	VSS	P	Ground	
37	VSS	P	Ground	
38	DCLK	I	Data Clock	
39	VSS	P	Ground	
40	VSS	P	Ground	

I: Input, P: Power

Notes:

- 1) NC Pin must be retained; this pin can't contact VSS or other signal.
- 2) VSS Pin must ground contact, can not be floating.

5.2 Back Light Unit (Connector Part No: JST:BHSR-02VS-01(N) or equivalent.)

Pin No.	Symbol	Function	Remark
1	LEDA	Power Supply for LED backlight	RED
2	LEDK	GND for LED backlight	BLACK

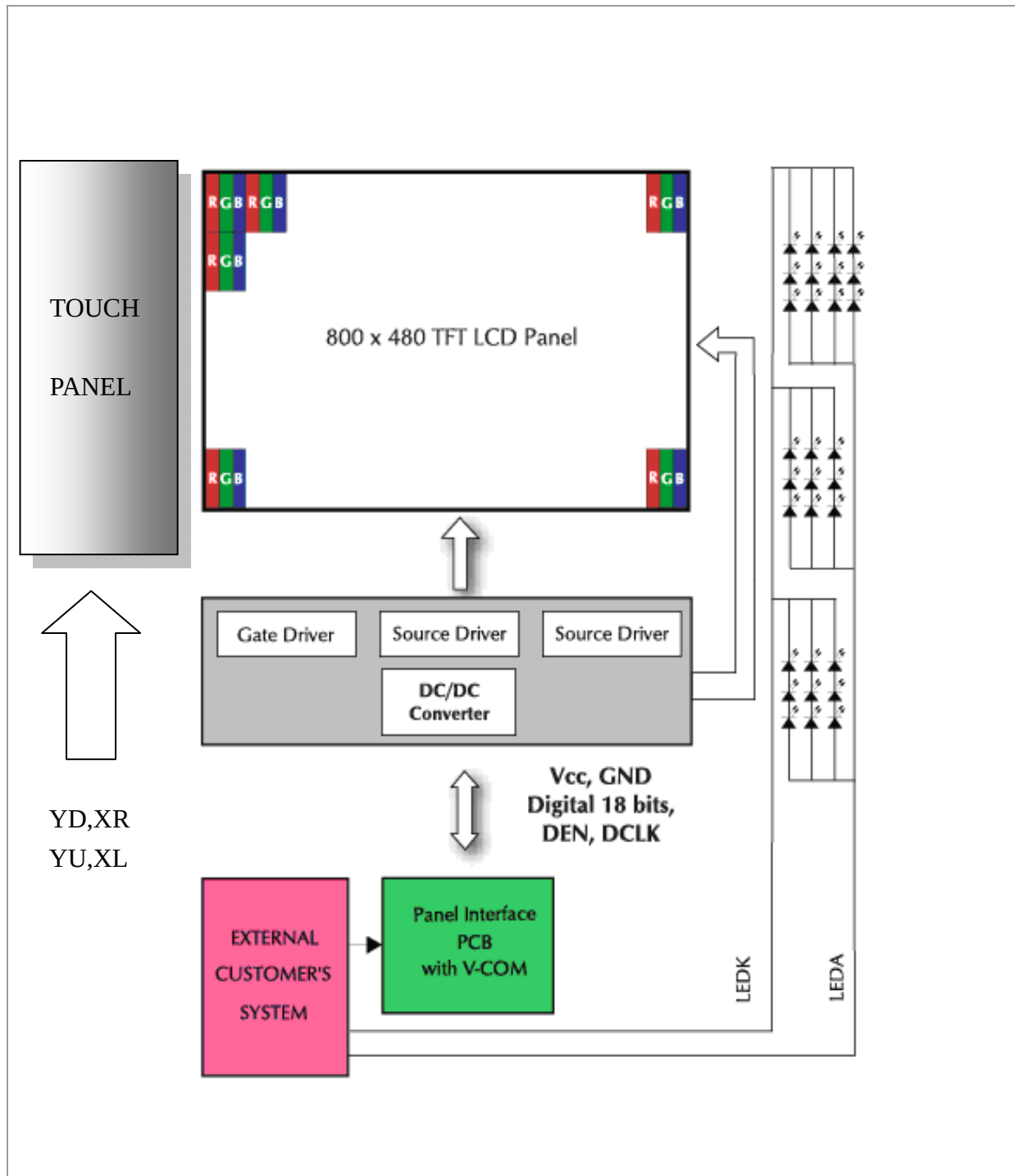
5.3 Touch Panel Unit (Connector Part No: CVILUX CF25041D0R0-10)

Pin No.	Symbol	Function	Remark
1	XR	Touch panel Right	
2	YU	Touch panel Top	
3	XL	Touch panel Left	
4	YD	Touch panel Bottom	

Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	15 / 24

5.4 Block Diagram



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	16 / 24

6 Displayed Color and Input Data

		Color & Gray Scale	Data Signal																	
			R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
		Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
		Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
		Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
		Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
		Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
		White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Red(31)	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
		Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
		Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Green(31)	0	0	0	0	0	0	0	1	1	1	1	0	0	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
		Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
		Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Blue(31)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
		Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
		Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	17 / 24

7. Touch Screen Panel Specifications

7.1 Touch Panel

7.1.1 Electrical Characteristics

Item	Min.	Typ.	Max.	Unit	Note
Linearity	-2	-	2	%	Analog X and Y directions
Terminal resistance	200	-	1000	Ω	Y(Glass side)
	200	-	1000	Ω	X(Film side)
Insulation resistance	20	-	-	M Ω	DC 25V
Voltage	3.0	-	5.0	V	DC
Response time	-	-	10	$\leq$ ms	

7.1.2 Mechanical & Reliability Characteristics

Item	Min.	Typ.	Max.	Unit	Note
Activation force	60	-	100	g	(1)
Hitting Durability	1,000,000	-	-	times	(2)
Sliding Durability	100,000			times	(3)
Surface hardness	3	-	-	H	JIS K5400

Note (1) Input : Finger or polyacetal pen 0.8R

Note (2) Pit 1,000,000 times on the Film with a R8.0 (Hardness 60°) silicon rubber.

- Force : Force : 250g
- Frequency : 2 times/sec

Note (3) Touch panel is drawn by R0.8 Derlin stylus pen, repeat 10mm~100mm by 100,000 times.

- Force : Force : 250g
- Frequency : 60mm/sec

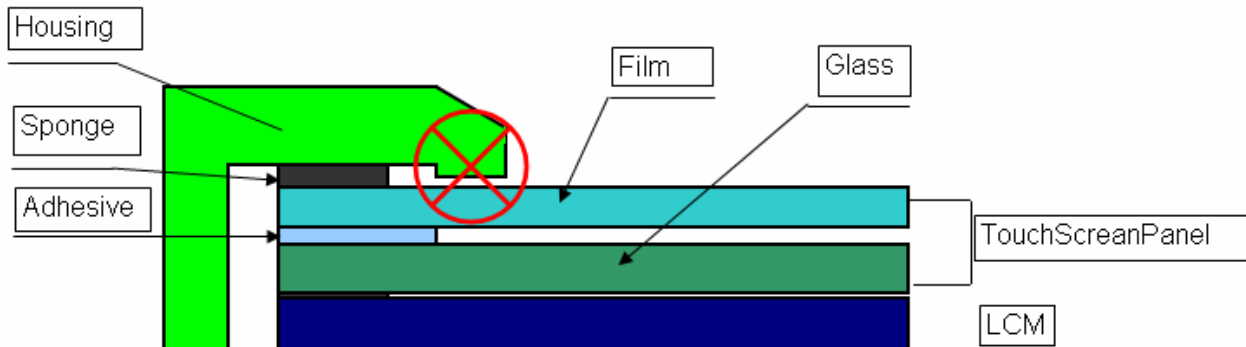
Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	18 / 24

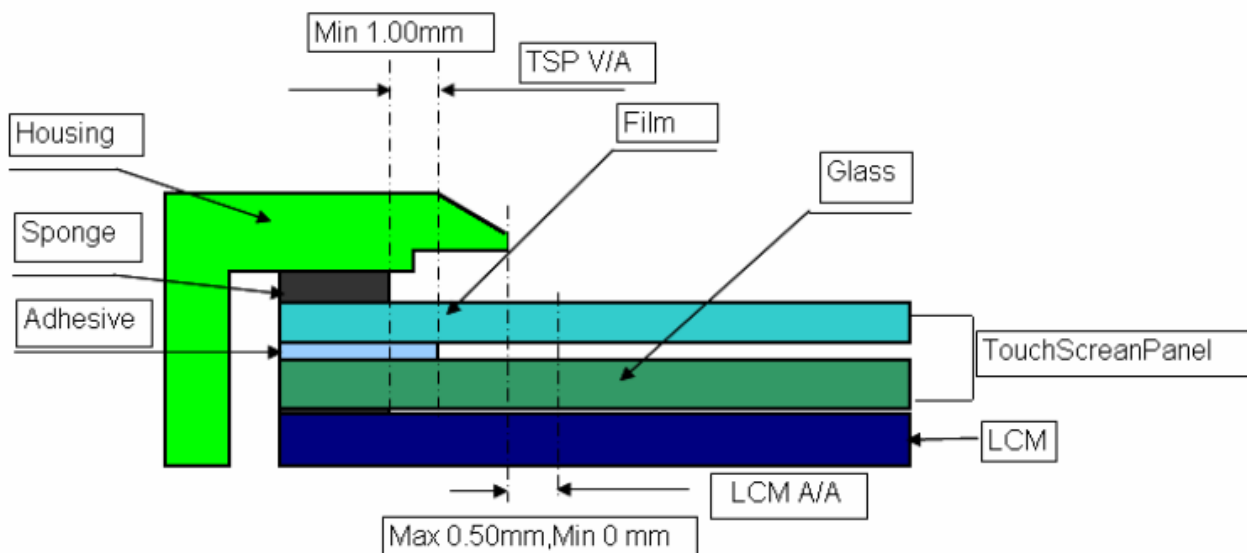
7.2 Housing Design Guide

Housing design follow as below.

- 1) Avoid the design that housing overlap and press on the active area of the LCM.
- 2) Give enough gap(over 0.5mm at compressed) between the housing and TSP to protect wrong operating.



- 3) Use a buffer material(Gasket) between the TSP and housing to protect damage and wrong operating.
- 4) Avoid the design that buffer material overlap and press on the inside of TSP view area.



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	19 / 24

8 Reliability Condition

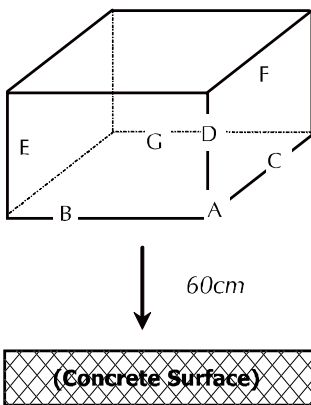
No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: $20 \pm 5^{\circ}\text{C}$.

Humidity: $65 \pm 5\%\text{RH}$.

Tests will be not conducted under functioning state.

No.	Parameter	Condition	Notes
1	High Temperature Operating	$85^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs	
2	Low Temperature Operating	$-30^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs	1
3	High Temperature Storage	$85^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs.	2
4	Low Temperature Storage	$-30^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs.	1,2
5	High Temperature and High Humidity Operation Test	$60^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 90%, 240hrs.	1,2
6	Vibration Test	Total fixed amplitude: 1.5mm. Vibration Frequency: 10~55Hz. One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.	3
7.	Drop Test	To be measured after dropping from 60cm high on the concrete surface in packing state.  <i>Dropping method corner dropping:</i> <i>A corner: Once edge dropping.</i> <i>B, C, D edge: Once face dropping.</i> <i>E, F, G face: Once.</i>	

- Notes:
1. No dew condensation to be observed.
 2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
 3. Vibration test will be conducted to the product itself without putting I in a container.

Product Specification



Model: GVTW70TPAD2R0

Rev. No.

Issued Date.

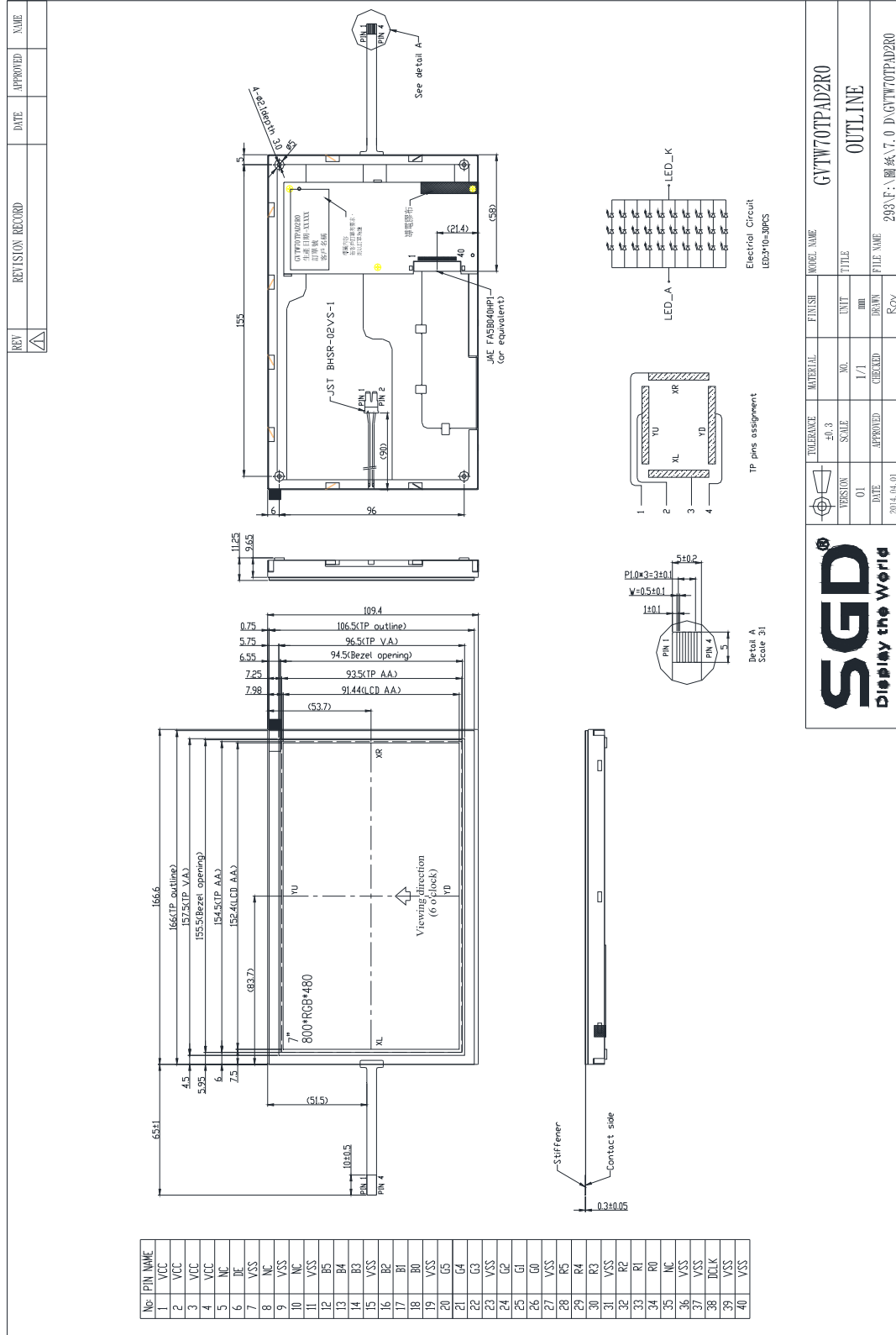
Page.

A

2014, Apr. 02

20 / 24

9 Dimensional Outlines



Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	21 / 24

10 Incoming Inspection Standards

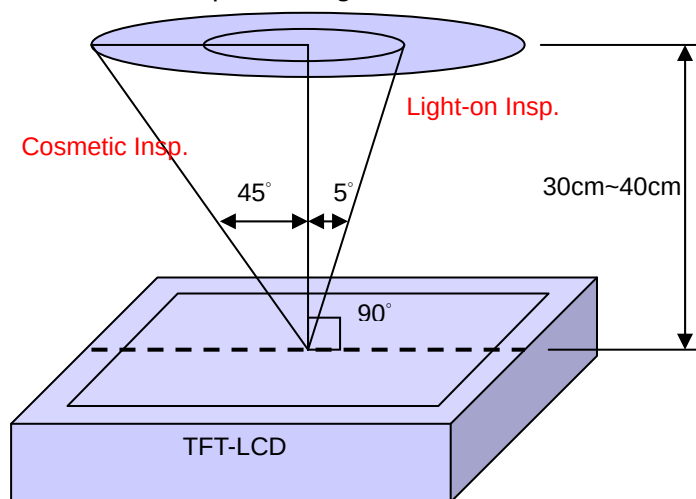
10.1 Inspection and Environment Conditions

10.1.1 Inspection Conditions:

(1) Inspection Distance: 35 cm $\pm$ 5cm

(2) View Angle : Light-on Inspection Angle : $\pm 5^\circ$

Cosmetic Inspection Angle : $\pm 45^\circ$



(perpendicular to LCD panel surface)

10.1.2 Environment Conditions:

Ambient Temperature		23°C $\pm$ 5°C
Ambient Humidity		55 $\pm$ 10%RH
Ambient Illumination	Cosmetic Inspection	more than 600 Lux
	Functional Inspection	300~500 Lux

10.1.3 Sampling Conditions:

(1) Lot Size: Quantity of shipment lot per model

(2) Sampling Method:

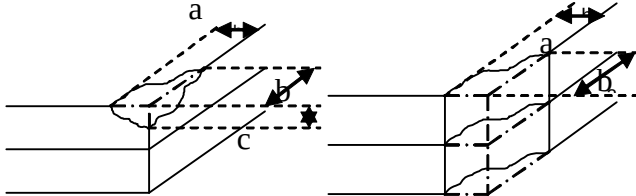
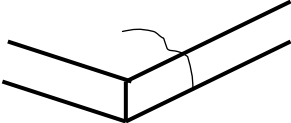
Sampling Plan		MIL-STD-105E
		Normal Inspection, Single Sampling
		Level II
AQL	Major Defect	1.0%
	Minor Defect	1.5%

(3) The classification of Major(MA) and Minor(MI) defects is shown as 3. Inspection Criteria.

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	22 / 24

10.1.4 Inspection Criteria

10.1.4.1 Cosmetic Inspection(Panel):

Item	Judgment Criteria	Classification
Chipping on Panel	 $a \leq 3.0\text{mm}$ 、 $b \leq 3.0\text{mm}$ 、 $c \leq t$ (Bottom glass thickness)	MA
Scratch on Panel *Note-2	$W \leq 0.05\text{mm}$ or $L < 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.1\text{mm}$ and $L \leq 5\text{mm}$: $N \leq 5$ $W > 0.1\text{mm}$ or $L > 5\text{mm}$: Not allowed	MI
Bubble or Dent on Panel *Note-3	$D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.3\text{mm}$: $N \leq 5$ $D > 0.3\text{mm}$: Not allowed	MI
Panel Crack	 Not Allowed crack	MA
Bezel Deformation	Obvious deformation is not allowed.	MI
Bezel Oxidation	Not allowed if it rusts continuously over 1 cm (It is out of warranty with rusted tin plate)	MI
Bezel Scratch	$L \leq 20\text{mm}$, $W \leq 0.2$, $N \leq 3$	MI
Metal Squash Dent /Flange(Front Side)	$D(W) \leq 1, L \leq 3, N \leq 3;$	MI
B/L High Voltage Wire Denudation	Not allowed	MA
Polarizer flaw or leak out resin	Defect is defined as the active area.	MI
Outline Dimension	Must in Spec, refer to related product spec.	MI

Product Specification				
	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	23 / 24

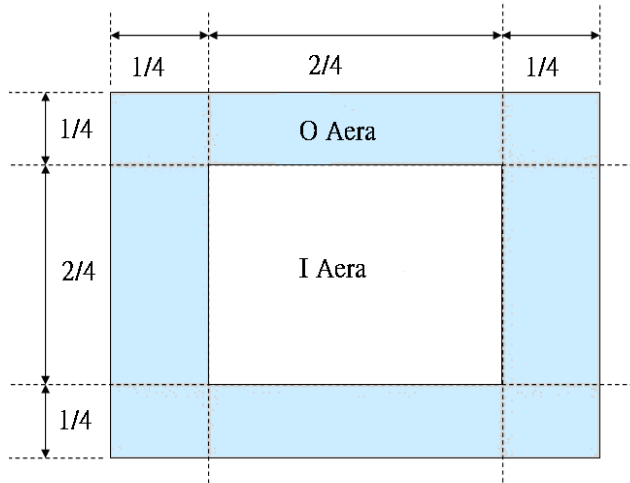
10.1.4.2 Functional Inspection:

Item	Judgment Criteria			Classification
	Area(Note1)		I	O
Point Defect	Bright dot	Random	2	
		2 dots adjacent	0	0
		3 dots adjacent or more	0	0
	Dark dot	Random	3	
		2 dots adjacent	1	
		3 dots adjacent or more	0	0
	Total Dot Defect		5	
	Distance	Distance between Bright and Bright dot	$L \geq 5\text{mm}$	
		Distance between Bright and Dark dot	$L \geq 5\text{mm}$	
		Distance between Dark dot	$L \geq 5\text{mm}$	
	(1) It is defined as Point Defect if defect area $> 0.5\text{dot}$ (2) It is ignored if defect area $\leq 0.5\text{dot}$ (3) Weak point defect will be defined as Bright Dot if it can be observed through ND filter 5%(Full Screen Black Inspection)			MI
Line Defect	Obvious vertical or horizontal line defect is not allowed.			MA
Mura	Not allowed if it can be observed through ND Filter 5 %			MI
Foreign Material in spot shape *Note-3	$D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.5\text{mm}$: $N \leq 8$ $D > 0.5\text{mm}$: Not allowed			MI
Foreign Material in line or spiral shape *Note-4	$W \leq 0.05\text{mm}$ or $L \leq 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.2\text{mm}$ and $L 1.0\text{mm} \leq 5\text{mm}$: $N \leq 8$ $W > 0.2\text{mm}$ or $L > 5\text{mm}$: Not allowed			MI
Display Function Abnormal	No Malfunction can be allowed			MA

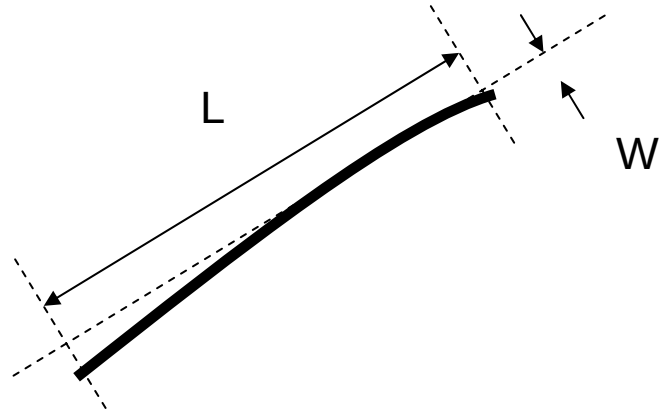
Product Specification

	Model: GVTW70TPAD2R0	Rev. No.	Issued Date.	Page.
		A	2014, Apr. 02	24 / 24

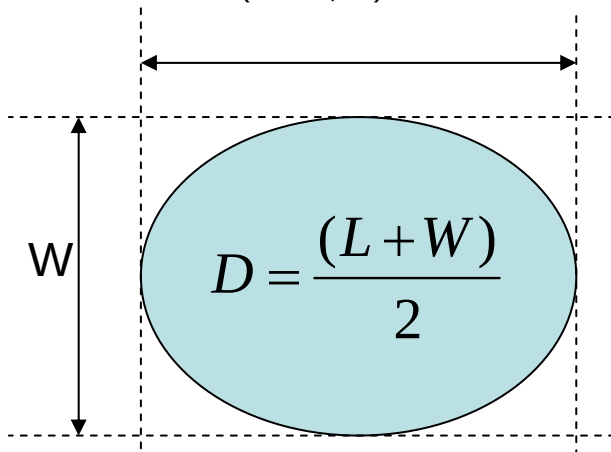
Note-1 : I/O Area Definition



Note-2 : Polarizer Scratch



Note-3 : Spot Foreign Material
($W \geq L / 4$)



Note-4 : Line or Spiral Foreign Material
($W < L / 4$)

